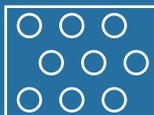


LAMIERE FORATE "FORO TONDO"

Dati generali

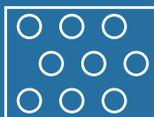
Qualità e finitura:
Grezza DC01, DD11
Zincata Z140
Inox AISI 304



Spessore (mm)	Foro	Passo	V/P	Peso al foglio		
				1000x2000	1250x2500	1500x3000
1,00	1,0	2,0	23%	12,09	18,89	27,20
1,00	2,0	3,5	30%	10,99	17,17	24,73
1,00	3,0	5,0	33%	10,52	16,44	23,67
1,00	4,0	6,0	40%	9,42	14,72	21,20
1,00	5,0	8,0	36%	10,05	15,70	22,61
1,00	6,0	9,0	40%	9,42	14,72	21,20
1,00	8,0	12,0	40%	9,42	14,72	21,20
1,00	10,0	15,0	40%	9,42	14,72	21,20
1,00	12,0	18,0	40%	9,42	14,72	21,20
1,00	15,0	20,0	51%	7,69	12,02	17,31
1,50	2,0	3,5	30%	16,49	25,76	37,09
1,50	3,0	5,0	33%	15,78	24,65	35,50
1,50	4,0	6,0	40%	14,13	22,08	31,79
1,50	5,0	8,0	36%	15,07	23,55	33,91
1,50	6,0	9,0	40%	14,13	22,08	31,79
1,50	8,0	12,0	40%	14,13	22,08	31,79
1,50	10,0	15,0	40%	14,13	22,08	31,79
1,50	12,0	16,0	51%	11,54	18,03	25,96
1,50	15,0	20,0	51%	11,54	18,03	25,96
1,50	20,0	28,0	46%	12,72	19,87	28,61
1,50	25,0	32,0	55%	10,60	16,56	23,84
2,00	2,0	4,0	23%	24,18	37,78	54,40
2,00	3,0	5,0	33%	21,04	32,87	47,34
2,00	4,0	6,0	40%	18,84	29,44	42,39
2,00	5,0	8,0	38%	19,47	30,42	43,80
2,00	6,0	9,0	40%	18,84	29,44	42,39
2,00	8,0	12,0	40%	18,84	29,44	42,39
2,00	10,0	15,0	40%	18,84	29,44	42,39
2,00	12,0	16,0	51%	15,39	24,04	34,62
2,00	15,0	20,0	51%	15,39	24,04	34,62
2,00	20,0	28,0	46%	16,96	26,49	38,15
2,00	30,0	42,0	46%	16,96	26,49	38,15

LAMIERE FORATE "FORO TONDO"

Dati generali



Qualità e finitura:
Grezza DC01, DD11
Zincata Z140
Inox AISI 304

Spessore (mm)	Foro	Passo	V/P	Peso al foglio		
				1000x2000	1250x2500	1500x3000
3,00	3,0	6,0	23%	36,27	56,67	81,60
3,00	4,0	7,0	30%	32,97	51,52	74,18
3,00	5,0	8,0	36%	30,14	47,10	67,82
3,00	6,0	9,0	40%	28,26	44,16	63,59
3,00	8,0	12,0	40%	28,26	44,16	63,59
3,00	10,0	15,0	40%	28,26	44,16	63,59
3,00	12,0	18,0	40%	28,26	44,16	63,59
3,00	15,0	20,0	51%	23,08	36,06	51,93
3,00	20,0	28,0	46%	25,43	39,74	57,23
3,00	25,0			47,10	73,59	
3,00	30,0	40,0	51%	23,08	36,06	51,93
4,00	4,0	8,0	23%	48,36	75,56	108,80
4,00	5,0	10,0	23%	48,36	75,56	108,80
4,00	6,0	10,0	33%	42,08	65,74	94,67
4,00	8,0	13,0	34%	41,45	64,76	93,26
4,00	10,0	15,0	40%	37,68	58,88	84,78
4,00	12,0	20,0	32%	42,70	66,73	96,08
4,00	15,0	20,0	51%	30,77	48,08	69,24
4,00	20,0	28,0	46%	33,91	52,99	76,30
4,00	40,0	56,0	47%	33,28	52,01	74,89
4,00	50,0	64,0	55%	28,26	44,16	63,59
5,00	5,0	10,0	23%	60,45	94,45	136,00
5,00	6,0	12,0	23%	60,45	94,45	136,00
5,00	8,0	13,0	34%	51,81	80,95	116,57
5,00	10,0	15,0	40%	47,10	73,59	105,98
5,00	12,0	18,0	40%	47,10	73,59	105,98
5,00	15,0	20,0	51%	38,47	60,10	86,55
5,00	20,0	30,0	40%	47,10	73,59	105,98



TOLLERANZE

Tolleranze di spessore: Riferimento UNI EN 10051e UNI EN 10043 per spessori < 2mm

Spessore nominale (mm)	Tolleranza spessore			Profilo trasversale (crown)	
	A norma UNI EN 10051/EN 10143 (1)	Ristrette su coil L 1250	Ristrette su coil L 1500	A norma UNI EN 10051 a 40mm dai bordi (coils)	Controllato a 25mm dai bordi (nastri)
0,80 - 1,20	± 0,08	± 0,06	± 0,04	0,13	0,04
1,21 - 1,60	± 0,11	± 0,06	± 0,04	0,13	0,04
1,61 - 2,00	± 0,13	± 0,07	± 0,05	0,13	0,05
2,01 - 2,50	± 0,14	± 0,08	± 0,06	0,13	0,05
2,51 - 3,00	± 0,15	± 0,10	± 0,06	0,13	0,06
3,01 - 4,00	± 0,17	± 0,12	± 0,12	0,13	0,06
4,01 - 5,00	± 0,18	± 0,12	± 0,12	0,13	0,07
5,01 - 6,00	± 0,20	± 0,13	± 0,13	0,13	0,07
6,01 - 8,00	± 0,22	± 0,15	± 0,15	0,13	0,08
8,01 - 10,00	± 0,24	± 0,20	± 0,20	0,13	0,08
10,01 - 12,00	± 0,24	± 0,20	± 0,20	0,13	0,10

I valori non si applicano alle estremità dei coils per la lunghezza L(m)=90/spessore nominale (mm)
Sono accettabili anche tolleranze asimmetriche, purchè l'escursione totale non sia inferiore ai valori di questa tabella.

Tolleranze di larghezza: Coils a bordi grezzi neri, decapati e zincati. Riferimento UNI EN 10051

Larghezza nominale (mm)	Tolleranza (mm)
L ≤ 1200	-0 / +20
1200 < L ≤ 1600	-0 / +20

Nastri/bandelle neri e decapati a bordi riflati Larghezza < 600mm

Larghezza nominale (mm)	Tolleranza larghezza (mm)		
	sp ≤ 3,0mm	3,00 < sp ≤ 7,0mm	sp > 7,0mm
L ≤ 100	-0 / +0,3	-0 / +0,4	-0 / +0,5
100 < L ≤ 250	-0 / +0,4	-0 / +0,5	-0 / +0,6
250 < L ≤ 400	-0 / +0,5	-0 / +0,6	-0 / +0,7
400 < L < 600	-0 / +0,6	-0 / +0,7	-0 / +0,8

Nastri/bandelle neri e decapati a bordi riflati Larghezza ≥ 600mm

Larghezza nominale (mm)	Tolleranza (mm)
600 ≤ L ≤ 1200	-0 / +2
1200 < L ≤ 1600	-0 / +3